

## Instructions for Hardrock Honing Powder HP4000 Series

### PRODUCT DESCRIPTION

It is a perfect preparation for use on heavily worn surfaces prior to using Hardrock 5x Marble Polishing Powder.

### EQUIPMENT AND MATERIAL

1. 175RPM floor machine with Hardrock Drive Plate
2. Natural Hair Buffing Pads
3. Honing Powder
4. Spray Bottle of Water
5. Easy Mask or Surface Mask Tape, or Pre-Taped Drop Cloth.
6. Wet vac, Mop, Bucket, Sponge, Rags, etc.

**SAMPLE TESTING:** Before using, always test each surface to be treated in a small inconspicuous area to insure the desired results will be achieved. Consult supplier for further information and precautions, including Material Safety Data Sheets.

### INSTRUCTIONS

1. Mask off and protect any adjacent areas. Protect adjoining surfaces such as carpeting with Easy Mask or Surface Mask Tape, or Pre-Taped Drop Cloth.
2. If surface is heavily soiled, pre-clean if needed.
3. Plan to hone a maximum of 15 sq. ft. at a time.
4. Apply about ½ cup Honing Powder plus 1 cup clean water to stone surface to make slurry. Adjust the amount of powder you use to cover the size of the area you are honing.
5. Place the two buffing pads stacked one on the top of the other and then machine over the powder and begin buffing. Buff one direction and then again at 90 degrees to help get the low spots/lippage at the grout line. Buff about 5 minutes adding water as needed if the slurry begins to dry.
6. Flood the area with water; refinish area until the desired level of hone has been achieved.
7. Rinse well and use a wet vacuum or hot water extraction unit to remove all remaining compound.
8. Check for desired results and repeat above if needed.

**\*Note- Always Keep Honing Powder Wet, add Powder as Needed.**

### CAUTION:

Contains acid. Harmful if swallowed or inhaled. Keep out of reach of children. Protect all areas that may be damaged by acid with Easy mask tape or Pre-taped drop cloth. Always wear appropriate personal equipment. Read MSDS for further information and precautions.

**THE MOST PREDOMINANT CHEMICALS IN THIS PRODUCT ARE:  
ALUMINUM OXIDE**